


▼ Press shown: IPE-5060




Setting the Industry Standard




Cylinder Mounting Block*
Allows cylinder mounting into a press frame, while also allowing side to side adjustment of cylinder position.

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V-Blocks
These V-Blocks are designed for easy fixturing of round stock and other non-uniform materials. Featuring precise fit into the press bolster.

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Hydra-Lift*
Allows easy, effortless daylight adjustment. Standard on most H-Frame presses.

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Pump Mounting Bracket*
Heavy duty steel brackets allow mounting of one of the Enerpac Power Sources to power your press.

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Gauge included*
All press models include a gauge and gauge adaptor, matching the press capacity.

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* Standard on most H-Frame presses

- Quality welded frame for maximum strength and long life
- Exclusive "Hydra-Lift" bed for effortless adjustment of the vertical daylight (10 ton models are manual)
- Roller head design is standard to allow movement and locking of the cylinder from side to side (10 ton, 25 ton and 30 ton are manual)
- All models in the Quick Selection Chart have been matched to a pump, cylinder, hoses and gauge, offering the complete package



◀ An Enerpac H-Frame press makes quick work of removing the shaft from this assembly.

IP Series





Capacity:
10-200 tons

Maximum Daylight & Width:
54.50 & 48.00 inch



Maximum Operating Pressure:
10,000 psi

****Cylinder Types**

 = Single-Acting, Spring Return

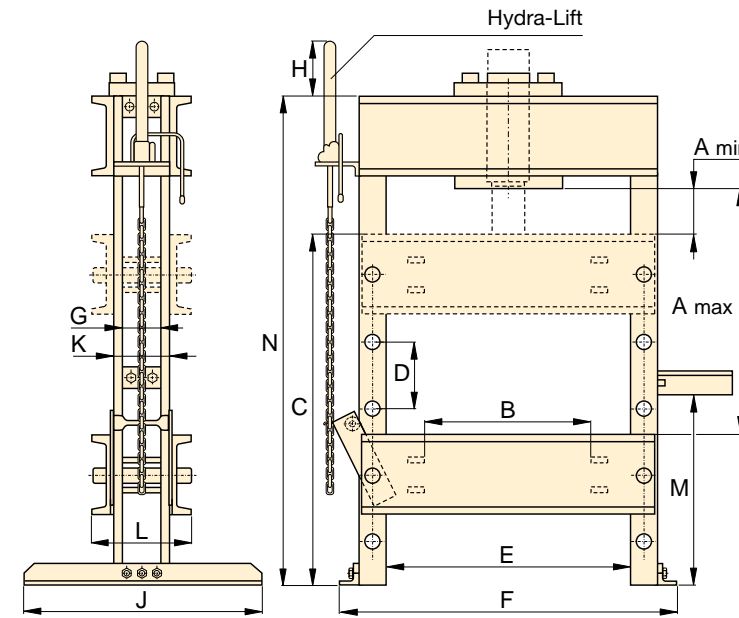
 = Double-Acting, Hydraulic Return

▼ **QUICK SELECTION CHART**
For more technical information see next page.

Press Capacity (tons)	Maximum Vertical Daylight (in)	Maximum Bed Width (in)	Power Source					Press Model Number	Cylinder**		Speed (sec/in)*		
			Type			Valve					Stroke (in)	Rapid Advance	Pressing
			Man.	Elec.	Air	Man.	Elec.						
10	40.00	18.63		•		•		•		10	0.90	6.70	
	40.00	18.63			•	•		•		10	2.20	13.40	
	40.00	18.63	•			•		•		10	{4}	{15}	
	40.00	18.63	•			•		•	•	10	{2}	{15}	
	40.00	18.63			•	•		•	•	10	2.20	13.40	
25	54.50	29.00		•		•		•		6	1.50	15.40	
	54.50	29.00		•		•		•		14	1.10	7.00	
	54.50	29.00			•	•		•		14	5.20	30.90	
	54.50	29.00	•			•		•		14	{5}	{34}	
30	54.50	29.00			•	•		•	•	14	0.60	43.00	
	54.50	29.00		•		•		•	•	14	1.40	9.00	
	54.50	29.00	•			•		•	•	14	{7}	{34}	
50	48.56	28.75		•		•		•		13	1.00	11.10	
	48.56	28.75			•	•		•		6	1.00	74.00	
	48.56	28.75	•			•		•		6	{2}	{38}	
	48.56	28.75	•			•		•		6	{11}	{73}	
	48.56	28.75		•		•		•		6	2.90	28.90	
	48.56	28.75			•	•		•	•	13	1.00	22.20	
	48.56	28.75		•		•		•	•	13	1.00	11.10	
	48.56	28.75	•			•		•	•	13	{2}	{38}	
100	42.50	35.00			•	•		•		10	1.90	41.20	
	42.50	35.00		•		•		•		10	1.90	20.60	
	42.50	35.00	•			•		•		10	{3}	{70}	
	42.50	35.00		•		•		•	•	13	1.90	20.60	
	42.50	35.00	•			•		•	•	6	{3}	{70}	
150	48.50	48.00		•		•		•	•	13	2.85	15.40	
200	48.50	48.00		•		•		•	•	13	3.80	20.60	

* {-} Speed in strokes per inch plunger travel

The moveable "cylinder mounting block" allows the user to quickly adapt the press to a specific job.▶



IP Series



Capacity:
10 - 200 tons

Maximum Daylight & Width:
54.50 & 48.00 inch

Maximum Operating Pressure:
10,000 psi

◀ For full features see page 136.

Press Capacity (tons)	Press Model Number	Pump Model Number	Page:	Cylinder Model Number	Page:	H-Frame Press Dimensions (in)					
						A (max)	A (min)	B	C	D	E
10	IPE-1215	PEM-1201B	75	RC-1010	9	40.00	2.44	-	46.75	5.00	18.63
	IPA-1220	PATG-1102N	90	RC-1010	9	40.00	2.44	-	46.75	5.00	18.63
	IPH-1240	P-392	58	RC-1010	9	40.00	2.44	-	46.75	5.00	18.63
	IPH-1234	P-84	60	RR-1010	27	40.00	2.44	-	46.75	5.00	18.63
	IPA-1244	PAMG-1402N	90	RR-1010	27	40.00	2.44	-	46.75	5.00	18.63
25	IPE-2505	PUJ-1200B	66	RC-256	9	54.50	7.00	-	57.00	11.88	29.00
	IPE-2510	PER-2032	79	RC-2514	9	54.50	7.00	-	57.00	11.88	29.00
	IPA-2520	PATG-1102N	90	RC-2514	9	54.50	7.00	-	57.00	11.88	29.00
	IPH-2531	P-80	60	RC-2514	9	54.50	7.00	-	57.00	11.88	29.00
	30	IPA-3071	PAM-1042	93	RR-3014	27	54.50	7.00	-	57.00	11.88
IPE-3060		PER-2042	79	RR-3014	27	54.50	7.00	-	57.00	11.88	29.00
IPH-3080		P-84	60	RR-3014	27	54.50	7.00	-	57.00	11.88	29.00
50	IPE-5010	GPER-3320BN	85	RC-5013	9	48.56	7.06	18.76	54.00	10.38	28.75
	IPA-5021	PAM-1022	93	RC-506	9	48.56	7.06	18.76	54.00	10.38	28.75
	IPH-5030	P-462	60	RC-506	9	48.56	7.06	18.76	54.00	10.38	28.75
	IPH-5031	P-80	60	RC-506	9	48.56	7.06	18.76	54.00	10.38	28.75
	IPE-5005	PUJ-1200B	66	RC-506	9	48.56	7.06	18.76	54.00	10.38	28.75
	IPA-5073	PAM-9408N	95	RR-5013	27	48.56	7.06	18.76	54.00	10.38	28.75
	IPE-5060	GPER-3420BN	85	RR-5013	27	48.56	7.06	18.76	54.00	10.38	28.75
	IPH-5080	P-464	60	RR-5013	27	48.56	7.06	18.76	54.00	10.38	28.75
100	IPA-10023	PAM-9208N	95	RC-10010	9	42.50	7.00	20.00	51.00	11.69	35.00
	IPE-10010	GPER-3320BN	85	RC-10010	9	42.50	7.00	20.00	51.00	11.69	35.00
	IPH-10030	P-462	60	RC-10010	9	42.50	7.00	20.00	51.00	11.69	35.00
	IPE-10060	GPER-3420BN	85	RR-10013	27	42.50	7.00	20.00	51.00	11.69	35.00
	IPH-10080	P-464	60	RR-1006	27	42.50	7.00	20.00	51.00	11.69	35.00
150	IPE-15065	GPER-5420GN	85	RR-15013	27	48.50	12.50	28.00	54.50	10.00	48.00
200	IPE-20065	GPER-5420GN	85	RR-20013	27	48.50	12.50	28.00	54.50	10.00	48.00

H-Frame Press Dimensions (in)								Weight (lbs)	Press Model Number
F	G	H	J	K	L	M	N		
24.88	-	-	29.75	4.25	7.44	35.00	72.00	298	IPE-1215
24.88	-	-	29.75	4.25	7.44	35.00	72.00	160	IPA-1220
24.88	-	-	29.75	4.25	7.44	35.00	72.00	158	IPH-1240
24.88	-	-	29.75	4.25	7.44	35.00	72.00	189	IPH-1234
24.88	-	-	29.75	4.25	7.44	35.00	72.00	163	IPA-1244
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	605	IPE-2505
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	690	IPE-2510
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	610	IPA-2520
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	620	IPH-2531
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	684	IPA-3071
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	717	IPE-3060
40.50	4.00	13.25	30.00	5.25	10.69	26.50	76.00	664	IPH-3080
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	1,093	IPE-5010
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	968	IPA-5021
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	968	IPH-5030
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	926	IPH-5031
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	930	IPE-5005
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	1,057	IPA-5073
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	1,100	IPE-5060
42.75	5.00	8.75	36.00	7.25	13.13	30.75	76.00	1,003	IPH-5080
51.00	6.75	8.75	36.00	8.75	15.56	33.13	76.00	1,711	IPA-10023
51.00	6.75	8.75	36.00	8.75	15.56	33.13	76.00	1,711	IPE-10010
51.00	6.75	8.75	36.00	8.75	15.56	33.13	76.00	1,656	IPH-10030
51.00	6.75	8.75	36.00	8.75	15.56	33.13	76.00	1,801	IPE-10060
51.00	6.75	8.75	36.00	8.75	15.56	33.13	76.00	1,665	IPH-10080
67.17	9.12	3.09	44.00	13.12	21.85	47.75	90.00	3,957	IPE-15065
67.17	9.12	3.09	44.00	13.12	21.85	47.75	90.00	3,957	IPE-20065



H-Frame Press Gauges
All press models include a gauge and gauge adaptor, matching the press capacity:

Press Capacity (tons)	Gauge Model Number	Adaptor Model Number
10	GF-10P	GA-2
25	GF-20P	GA-2
30	GF-835P	GA-3
50	GF-50P	GA-2
100	GF-871P	GA-3
150	GF-200P	GA-3
200	GF-200P	GA-3

For more information on gauges, please refer to the System Components section.

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